



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-633-013
Job Sheet 193289



009206

Part No: D205-633-013

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ - 31" Extended Height Gear, Isolair Tank Comp., Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: 15298

Due Date: 4/26/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H 11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	4/26/19		0.00	0.00	Packaging 1 - 1		APR 10 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		APR 17 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S173302



Part: D205-633-013

Job No: 193289

Serial No/Batch: S173302

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5 FAA STC SR005921

FG107

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	2 pcs	4/26/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	2 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	2 pcs	4/26/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	4/26/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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APR 18 2019

APR 18 2019
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Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-013 Location : FG082
 135 - (Document Control) Photocopy bluefile & type labels per PPP D205-633-013 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

009206

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt 5082908	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114891
AN4-14A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114891
AN4-5A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5155698
AN4-6A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5134758
AN4-7A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107746
AN44-7A	Eyebolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5122450
AN5-14A	Bolt 5056344	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5056344
D2022-101	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103199
D2022-103	Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-013	Strut 26.63"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104714
D2563	Step Weldment Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104714
D2565-201	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104714
D2565-203	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5110771x1 5102556x1
D2565-205	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5110771x1 5102580x1
D2565-207	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102590x1
D2565-209	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171819
D2565-211	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171911
MS21042L4	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5104714
MS21042L5	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
NAS1149D0463J	Washer	32 Ea (16 ea)	110-Packaging 1 - Pick Kit	5157445
NAS1149D0563J	Washer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5156686

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-10A	2	206	0
	AN4-14A	2	670	0
	AN4-5A	2	179	0
	AN4-6A	6	989	0
	AN4-7A	4	110	0
	AN44-7A	2	4	0
	AN5-14A	2	12	0
	D2022-101	4	91	0
	D2022-103	4	23	0
	D2562-013	2	5	0
	D2563	2	3	0
	D2565-201	2	10	0
	D2565-203	2	9	0
	D2565-205	2	3	0
	D2565-207	2	3	0
	D2565-209	2	2	0
	D2565-211	2	0	0
	MS21042L4	16	4,149	0
	MS21042L5	4	899	0
	NAS1149D0463J	32	5,161	0
	NAS1149D0563J	6	1,972	0

Part Specifications

Specifications could not be found.